



Chamäleon GmbH
 Rudolf-Diesel-Straße, 8a
 69115 Heidelberg-Germany
 Tel.: +49-(0)-6221 520440
 Fax: +49-(0)-6221 520449
 E-mail: info@chamaeleon/produktion.de
 http://www.chamaeleon/produktion.de

TECHNICAL DATA SHEET

422 1K-PRIMER FAST

Article number: 14225 (1L, grey), 14226 (1L, black),
14227 (3L, grey), 14228 (3L, black)

Intended use: Car refinishing product/ Filling

General characteristics: 1K-Primer fast is a single-component filler with high filling power for vehicle repair.

Product characteristics:

- Can be used on old two-component sanded paints, shop primers and directly on steel, aluminium and zinc surfaces.
- The material offers a big economy of time due to the fast drying and sandability.
- Free from chromate and lead.
- Don't apply to old thermoplastic paints
- Spreading rate: 5 - 7 m² / l.
- Color: Grey, Black

Technical characteristics:

Thinner	Thinner approx. 50 - 70%		
Spraying viscosity 20° C	15 - 20 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / gravity flow cup spray gun	2 – 2,5 bar	1,3 - 1,6 mm	2 - 3
Coat thickness / dry film	40 - 80 µm		
Evaporation time	10 minutes before oven or infrared drying		
Drying	recoatable	dust dry	set to touch
Object temperature 20° C	30 min.	15 min.	ready for assembly
Object temperature 60° C	15 min.	5 min.	
	Wet and dry sandable after 45 minutes.		
VOC-regulation:	EU limit value for this product (cat. B/c): 780 g/l This product contains max. 780 g/l VOC		



Chamäleon GmbH
Rudolf-Diesel-Straße, 8a
69115 Heidelberg-Germany
Tel.: +49-(0)-6221 520440
Fax: +49-(0)-6221 520449
E-mail: info@chamaeleon/produktion.de
<http://www.chamaeleon/produktion.de>

Remarks:

Application conditions: not less than +10 °C and up to 75 % relative air humidity.

Data: 19, April 2014

This release replaces all eventually earlier issued versions.

For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: info@chamaeleon-produktion.de

See information on safety in Safety Data Sheet.