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CHAMÄLEON 1K - Plastik Primer

Intended use:

Chamäleon 1K-primer for almost all synthetic parts used in a car: ABS, EP-Laminate, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC. Consumption: 8 - 10 m² / l.

Colour shade	transparent - silver			
Mixing ratio				
Hardener				
Thinners				
Spraying viscosity 20° C	12 - 15 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	3 - 4 bar	1,2 - 1,4 mm	1	
Airless / Airmix				
Pot life				
Coat thickness / dry film	3 - 5 µm, avoid thick coats			
Curing time / Flash off time	approx. 10 min.			
Dry Object Temp. 20° C Object Temp. 60° C	recoat time	dust dry	set to touch	full hardness
	10 min.			



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Remarks :

Process conditions: from + 10° C and up to 75% air relative humidity.

See the recommendations „ Painting of plastics “ L7.

Marking	VbF	Hazardous materials ordinance
Chamäleon 1K-Plastic Primer	A I	light inflammable, Xn harmful to health, contains xylene.

Storage: at least 3 years if stored in tightly closed original containers.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.