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TECHNICAL DATA SHEET

CHAMÄLEON BUMPER PAINT

- Article number:** 14035; 14036; 14037
- Intended use:** Car refinishing Product/Paint
- General characteristics:** for the repair work on plastic surfaces likely to be found in automotive industry such as bumpers, trims (skirting), outside mirrors, etc. Direct adhesion on cleaned and sanded plastic such as ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, PVC hard.
- Product characteristics:** Fast drying and easy application as well as good protection against weathering are the most distinguishing marks of this product.
- Technical characteristics:**
- Colour availability:** black, grey, dark grey
- Dilution:** Verdünnung UN, UN 21, add approx. 10 - 15 % up to 70° C.
- Temperature resistant:** EU limiting value for the product (cat. B/e): 840 g/l (2007)
- VOC-regulation:** This product contains max. 539 g/l VOC [4,49 lbs/gal]

Application:

Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	3 - 5 bar	1,6 - 1,8 mm	2
Airless / Airmix	-	-	-

- Coat thickness / dry film:** 40 - 50 µm
- Curing time / Flash off time:** 5 min. between the spraying operations

Dry:

Dry	recoat time	dust dry	set to touch	full hardness
Object temp. 20° C		20 min.	60 min.	24 h
Object temp. 60° C				



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Recommendation:

Processing conditions:
Substrate preparation:

From + 10° C and up to 80% relative air humidity.
Clean plastic thoroughly with an antistatic cleaner

such as Silikonentferner,
sand after that with fine sanding wool, degrease
again antistatically with Kunststoffreiniger or
Silikonentferner. Remove all traces of parting
agent, to provide an improved key.

Application to use:

Hazardous materials ordinance inflammable.

Storage:

at least 3 years, if stored in tightly closed original
containers.

*For the additional information that is not included to the Technical Data Sheet apply to the supplier:
e-mail: info@chamaeleon-produktion.de
See information on safety in Safety Data Sheet.*